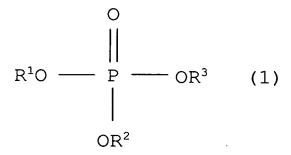
## **CLAIMS**

1. An inorganic powder-containing resin composition comprising inorganic powder, a binder resin, and a phosphorus compound represented by formula (1):

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wherein  $R^1$ ,  $R^2$  and  $R^3$  independently represent H, an alkyl group, an alkylaryl group,  $NH_4^+$  (ammonium) or  $-(CH_2CH_2O)_n-R^4$ , wherein n is 1 to 15, and  $R^4$  represents H, an alkyl group, an alkylaryl group or a (meth)acryloyl group.

- 2. The inorganic powder-containing resin composition according to claim 1, wherein the weight-average molecular weight of the binder resin is 50,000 to 500,000.
- 3. The inorganic powder-containing resin composition according to claim 1 or 2, wherein the binder resin is (meth)acrylic resin.
- 4. The inorganic powder-containing resin composition according to claim 3, wherein the (meth)acrylic resin has a carboxyl group.
- 5. The inorganic powder-containing resin composition according to claim 4, wherein the (meth)acrylic resin has an acid

## value of 0.5 to 5 KOH mg/g.

- 6. The inorganic powder-containing resin composition according to claim 1 to 5, wherein 5 to 50 parts by weight of the binder resin and 0.1 to 10 parts by weight of the phosphorus compound relative to 100 parts by weight of the inorganic powder are contained.
- 7. The inorganic powder-containing resin composition according to claim 1 to 6, wherein the inorganic powder is glass powder.
  - 8. The inorganic powder-containing resin composition according to claim 1 to 7, wherein the viscosity of the inorganic powder at 600°C is 150 Pa·s or less.
  - 9. The inorganic powder-containing resin composition according to claim 1 to 8, which is used as a material forming a dielectric layer.
  - 10. A film-forming material layer comprising the inorganic powder-containing resin composition according to claim 1 to 9 formed in a sheet form.
- 25 11. A transfer sheet comprising at least the film-forming material layer according to claim 10 laminated on a support film.
  - 12. A dielectric layer comprising the film-forming material layer according to claim 10 sintered therein.

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- 13. A method of producing a substrate having a dielectric layer formed thereon, comprising the step of transferring the film-forming material layer of the transfer sheet according to claim 11 onto a substrate and the step of sintering the transferred film-forming material layer at 550 to 650°C to form a dielectric layer on the substrate.
  - 14. A substrate having a dielectric layer formed thereon, which is produced according to the method of claim 13.